

CML Semiconductor Products

PRODUCT INFORMATION

FX826 AMPS/TACS System Audio Processor

> Publication D/826/3 July 1994 Provisional Issue

Features

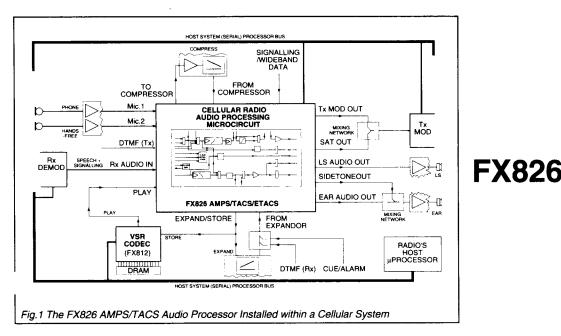
- Full-Duplex Audio Processing for AMPS & TACS Cellular Systems
- On-Chip Speech and SAT Facilities

 Tx/Rx Filtering & Gain SAT Channel
 Pre-/De-Emphasis Deviation Limiter –
- Serial µProcessor Interface Separate SAT Channel

"Sidetone" Output Available

- HandsFree Compatibility
- Access to External Processes

 Compression Expansion Signalling
 VSR Codec (Store/Play) –
- Powersave (Low-Current) Settings



Brief Description

The FX826 is a $\mu Processor$ controlled full-duplex audio processor on a single-chip with separate Tx and Rx paths to provide all the filter/gain/limiting functions necessary to preprocess audio, wideband-data and signalling in cellular communications systems using the AMPS or TACS/ETACS/JTACS specifications.

Selectable inputs available to the transmit path are: a choice of two microphones and DTMF/signalling, with access, in this path, to external compression circuitry. Operationally the Tx path provides input gain/filtering, a deviation limiter and Tx Modulation Drive controls.

In the Rx path the SAT signal is separated from the incoming audio via a filter block and made available at a separate pin for mixing externally with the Tx Modulation Drive.

The Rx path consists of an input gain/filter block for voice, inputs from an external audio expansion system and an output gain control driving either a loudspeaker system or earpiece.

Unique to the FX816/826/836 cellular audio processors is the ability to route audio (Tx or Rx) to an external Voice Store and Retrieve (VSR) device such as the FX802 or FX812 thus providing the radio system with a voice answering and announcement facility using external DRAM.

The FX826, a low-power CMOS device, which reduces the amount of microcircuits and components required in a cellular audio system by providing more functions on a single chip, is available in 28-pin plastic small outline (S.O.I.C.) surface mount and cerdip DIL packages.

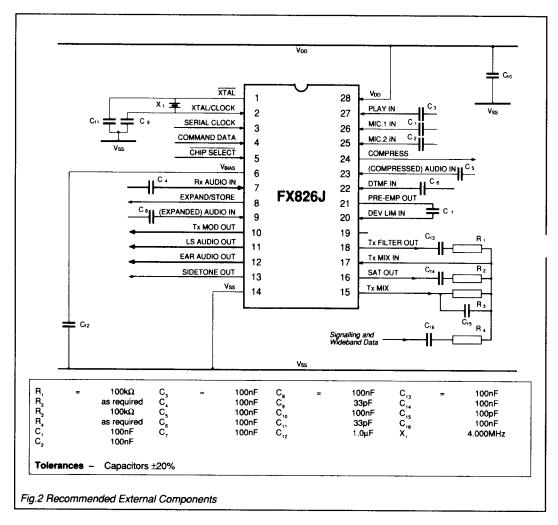
Pin Number Function

FX826DW	FX826J	
1	1	Xtal: The output of the on-chip clock oscillator.
2	2	Xtal/Clock: The input to the on-chip clock oscillator. A Xtal or externally derived clock (f _{XTAL}) should be connected here. Note that operation of the FX826 without a suitable Xtal or clock input may cause device damage. See Figure 2 (notes).
3	3	Serial Clock: The "C-BUS" serial data clock input. This clock, produced by the μ Controller, is used for transfer timing of commands and data to the FX826. See Timing Diagrams.
4	4	Command Data: The "C-BUS" serial data input from the μ Controller. Data is loaded to the FX826 in 8-bit bytes, MSB (B7) first, and LSB (B0) last, synchronized to the Serial Clock. See Timing Diagrams.
5	5	Chip Select (\overline{CS}): The "C-BUS" data loading control function. This input is provided by the μ Controller. Data transfer sequences are initiated, completed or aborted by this signal. See Timing Diagrams.
6	6	$V_{_{BIAS}}$: The internal circuitry bias line, held at $V_{_{DD}}/2$ this pin must be decoupled to $V_{_{SS}}$. See Figure 2.
7	7	Rx Audio In: Normally taken from the radio's discriminator output, this input has a 1M Ω internal resistor to V _{BIAS} and requires to be connected via a capacitor.
8	8	Expand/Store: A common output that can be used as either an input to an external audio expander or the input to a voice storage medium such as the FX812. Components relevant to the external device requirements should be used at this output. See Figures 2 and 3.
9	9	(Expanded) Audio In: The audio input, via SW5, from an external expander or audio mixing function. This input has a $1M\Omega$ internal resistor to $V_{_{BUAS}}$ and requires to be connected via a capacitor. See Figures 2 and 3.
10	10	Tx Mod Out: The composite Tx audio output to the transmitter modulator from a variable attenuation stage (11 _µ). This output is set to V_{BIAS} via an internal 1M Ω resistor when set to Powersave or OFF.
11	11	LS Audio Out: An audio output of the Rx path (or selected audios, see Figure 3) for a loudspeaker system. This is available for handsfree operation. This output can be connected to V_{BIAS} when not required, by SW6 (Configuration Command (10_{H})). A driver amplifier may be required.
12	12	Ear Audio Out: An audio output of the Rx path (or selected audios), available as an output for a handset earpiece. This output, in parallel with the LS Audio Out function, can be connected to V_{BMS} when not required, by SW7 (Configuration Command (10_{μ})). A driver amplifier may be required.
13	13	Sidetone: A switched "sidetone" from the microphone inputs made available for mixing externally with the "Ear" audio. See Figure 3.
14	14	V _{ss} : Negative supply rail. Signal ground.
		Notes on Inputs: To minimize aliasing effects, lowpass filtering may be required at the inputs to this device (especially those supplied from switched-capacitor-type devices) to ensure the input spectrum is kept below 63kHz.

Pin Number Function

FX826DW	FX826J	
15	15	Tx Mix: The output of the Tx Mix Amplifier. Used with external components, it allows the Tx Filter Out output to mix with externally generated signalling tones prior to the final level adjustment.
16	16	SAT Out: The output of the SAT Bandpass filter. This level is recovered from the input Rx audio and is available for mixing externally with the transmitter modulation. See Figure 3.
17	17	Tx Mix In: The input to the Tx Mix Amplifier. Used with external components, it allows the Tx Filter Out output to mix with externally generated signalling tones prior to the final level adjustment. The recovered SAT signal may be introduced at this point. See Figures 2 and 3.
18	18	Tx Filter Out: The output of the Deviation Limiter/Lowpass Filter stage. This stage can be by-passed using SW3 (Configuration Command). See Figure 3.
 19 	19	No internal connection – Leave open circuit.
20	20	Dev iation Limiter in: Input to the on-chip deviation limiter. This input should be a.c. coupled to the Pre-Emphasis Out pin. The a.c. coupling will achieve maximum possible symmetry of limiting as this input has a 1M Ω internal resistor to V _{BIAS} . See Figure 2.
21	21	Pre-Emphasis Out: Audio output from the Tx Gain/Pre-Emphasis function. This output should be a.c. coupled to the Deviation Limiter In pin. See Figures 2 & 3.
22	22	DTMF In: To introduce DTMF type audio, at a suitable level for transmission, to the Tx Path, controlled by SW2 (Configuration Command (10 _µ)). This input has an internal 1M Ω resistor to V _{BIAS} and should be connected via a capacitor.
23	23	Comp ression In: The audio input from an external compression system. This input has an internal $1M\Omega$ resistor to V _{BIAS} and should be connected via a capacitor.
24	24	Comp ression: The output to an external audio compression system. Currently available compressor/ expanders have Op-Amps incorporated. The compressor can be by-passed by SW2.
25	25	Mic.2 In: Tx voice (Mic.) inputs, selectable by SW1 available for handsfree mic./handset mic. or
26	26	any Tx auto input. Pre-amplification may be required at these inputs. These inputs Mic.1 In: each have an internal 1M Ω resistor to V _{BIAS} and should be connected via a capacitor.
27	27	Play In: The input via SW2 from a voice storage device such as the FX812. This "replayed" audio can be sent to Rx or Tx paths allowing a Messaging/Voice Notepad/Answering facility. This input has an internal $1M\Omega$ resistor to V _{BIAS} and should be connected via a capacitor.
28	28	V _{pp} : Positive supply rail. A single +5-volt power supply is required. Levels and voltages within this Audio Processor are dependent upon this supply.
		"C-BUS" is CML's proprietary standard for the transmission of commands and data between a μController and the relevant Cellular microcircuits. It may be used with any μController, and can, if desired, take advantage of the hardware serial I/O functions embodied into many types of μController. The "C-BUS" data rate is determined solely by the μController. For further details refer to CML Publication No. D/μINT/1 June 1991.

Application Information



Notes

1. Xtal/clock operation

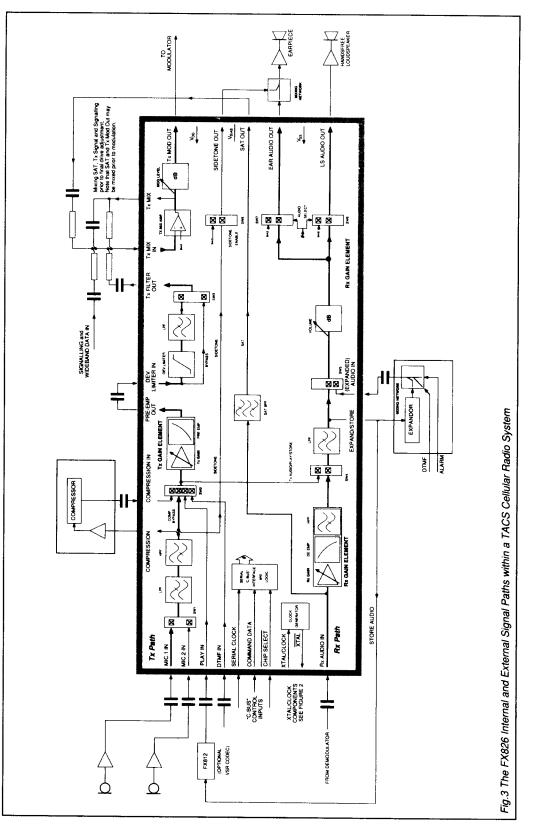
Operation of any CML microcircuit without a Xtal or clock input may cause device damage. To minimise damage in the event of a Xtal/drive failure, it is recommended that the power rail (V_{oo}) is fitted with a current limiting device (resistor or fast-reaction fuse).

2. SAT Output

It is possible, due to the impedance of this output, that an external buffer amplifier is required when interfacing or mixing with other cellular system sections.

3. Tx Mix Gain

The value of R_4 should be chosen with R_3/C_{15} so as to provide the required gain.



The Controlling System

"C-BUS" Hardware Interface

"C-BUS" is CML's proprietary standard for the transmission of commands and data between a μ Controller and CML's New Generation microcircuits.

"C-BUS" has been designed for a low IC pin-count, flexibility in handling variable amounts of data, and simplicity of system design and μController software.

It may be used with any μ Controller, and can, if desired, take advantage of the hardware serial I/O functions built into many types of μ Controller. Because of this flexibility and because the BUS data-rate is determined solely by the μ Controller, the system designer has complete freedom to choose a μ Controller appropriate to the overall system processing requirements.

Control of the functions and levels within the FX826 AMPS and TACS Audio Processor is by a group of Address/Commands and appended data instructions from the system µController to set/adjust the functions and elements of the device. The use of these instructions is detailed in the following paragraphs and tables.

Command Assignment	Address/Commar Hex				nd (A/C) Byte Binary					Command Data	Table	
		MSB		•		LSB						
General Reset	01	0	0	0	0	0	0	0	1			
Configuration Command	10	0	0	0	1	0	0	0	0	+	1 byte	2
Tx Gain & Mod. Command	11	0	0	0	1	0	0	0	1	+	1 byte	3
Rx Gain & Vol. Command	12	0	0	0	1	0	0	1	0	+	1 byte	4
Powersave Command	13	0	0	0	1	0	0	1	1	+	1 byte	5

Table T C-Bus Address/Commands

In "C-BUS" protocol the audio processor is allocated Address/Command (A/C) values 10_{μ} to 13_{μ} . Configuration, Tx/Rx Gains and Powersave assignments and data requirements are given in Table 1.

Each instruction consists of an Address/Command (A/C) byte followed by a data instruction formulated from the following tables.

Commands and Data are only to be loaded in the group

Configuration Command (Preceded by A/C 10_)

configurations detailed, as the "C-BUS" interface recognises the first byte after Chip Select (logic "0") as an Address/ Command. Function or Level control data, which is detailed in Tables 2, 3, 4 and 5, is acted upon at the end of the loaded instruction. See Timing Diagrams Figures 5 and 6.

Upon Power-Up the value of the "bits" in this device will be random (either "0" or "1"). A **General Reset Command (01,**) will be required to set all FX826 registers to 00_{4} .

Transmitted First Sw8 Sidetone Sidetone Bias Sidetone Enabled Sw6/7 Rx Audio Ear Enabled, LS Bias LS Enabled, Ear Bias	MSB 7 6 5 4 0 0 0 0 0 1 0 0 1 1 0 1 1 0 1 0 1 0 1 0 1 1 0 1 1 0 1 1 0 1 1 0 1 1 0 1 1 0 1 1 0 1 1 0 1 1 0 1 1 0 1 1 0 1 0 1 1 0 1 0 1 0 1 1 0 1 0 1 0 1 1 0 1 0 1 0 1 1 0 1 1 0 1 0 1 0 1 0 1 1 0 1 1 0 1 1 0 1 0	Transmitted First Tx Mod. Level OFF (Low Z to V _{BIAS}) -5.6 -5.2 -4.8 -4.4
Sw6/7 Rx Audio Ear Enabled, LS Bias LS Enabled, Ear Bias	0 0 1 0 0 0 1 1 0 1 0 0 0 1 0 1	-5.2 -4.8 -4.4
Sw5 Expandor Expandor By-Pass Expandor Route Sw4 Tx/Rx Audio Tx Store/Audio	$ \begin{bmatrix} 0 & 1 & 1 & 0 \\ 0 & 1 & 1 & 1 \\ 1 & 0 & 0 & 0 \\ 1 & 0 & 0 & 1 \\ 1 & 0 & 1 & 0 \\ 1 & 0 & 1 & 1 \\ 1 & 1 & 0 & 0 \\ 1 & 1 & 0 & 1 \end{bmatrix} $	-4.0 -3.6 -3.2 -2.8 -2.4 -2.0 -1.6 -1.2 -0.8
Rx Store/Audio Sw3 Dev. Limiter Dev. Limiter By-Pass Dev. Limiter Route Sw1 Mic. Inputs Mic. 1 Input	1 1 1 0 1 1 1 1 3 2 1 0 0 0 0 0 0 0 0 1 0 0 1 0 0 0 1 0 0 0 1 0 0 0 0 0	-0.8 -0.4 0 Tx Input Gain -2.65 -2.05 -1.50 -0.95 -0.95
Sw2 Tx Function DTMF In Compressor By-Pass Compressor In Play In	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	0 0.45 0.85 1.25 1.65 2.05 2.40 2.70 3.05 3.35 3.65
	Tx Store/Audio Rx Store/Audio Sw3 Dev. Limiter Dev. Limiter By-Pass Dev. Limiter Route Sw1 Mic. Inputs Mic. 1 Input Mic.2 Input Sw2 Tx Function DTMF In Compressor By-Pass Compressor In	Sw4 Tx/Rx Audio Tx Store/Audio Rx Store/Audio 1 0 1 1 0 Tx Store/Audio Rx Store/Audio 1 1 0 1 1 0 Sw3 Dev. Limiter Dev. Limiter Route 1 0 1 1 1 0 1 1 1 0 1 1 1 0 1 1 1 0 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 <t< td=""></t<>

Tx Gain & Mod. Command (Preceded by A/C 11.)

The Controlling System

Se	tting		Gain (dBs)
MSB 7 6 0 0 0 0 0 0 0 0 0 1 0 1 0 1 0 1 1 0 1 1 1 1 1 1 1 1 1 1	5 001110011100111	4 010101010101010101	Transmitted First Rx Volume OFF (Low Z to V _{BIAS}) -28.0 -24.0 -22.0 -20.0 -16.0 -14.0 -12.0 -16.0 -14.0 -20.0 -20.0 -20.0 -16.0 -16.0 -20.0 -20.0 -20.0 -20.0 -20.0 -20.0 -20.0
3 2 0 0 0 0 0 0 0 0 0 0 0 1 1 0 1 1 0 1 1 0 1	1 001110011100111	0 010101010101010101	Rx Input Gain 3.75 4.30 5.30 5.80 6.20 6.55 7.05 7.40 7.80 8.15 8.50 9.10 9.40 9.70

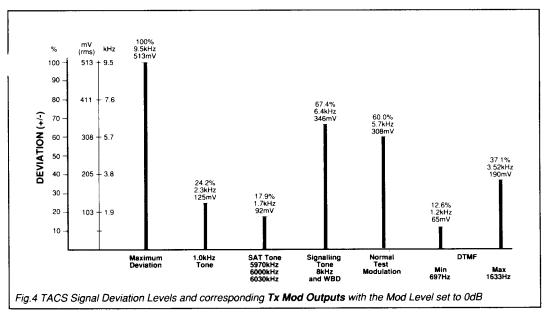
Rx Gain & Vol. Command (Preceded by A/C 12,)

Powersave Command

(Preceded by A/C 13,)

	S	etti	ng			Control Bits
MSB Bit 7 7 6	5	4	3	2	1	Transmitted First
0 0	Ō	0	Ō	Ō	1	All must be a logic "0"
		0 0 1			I	Powersave Setting Powersave FX826 Enable FX826
Tabl	e 5	Po	wer	sav	ve Cor	nmand

Reference Signal Levels



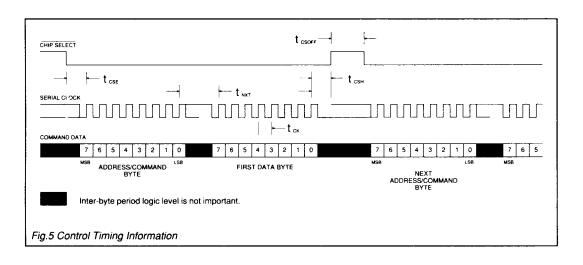
Control Timing Information

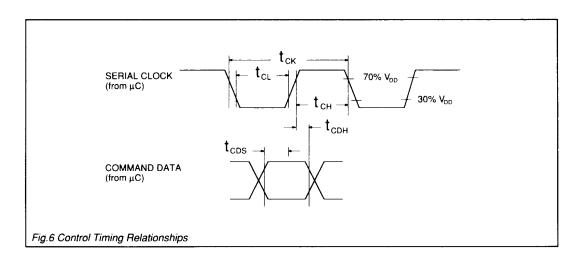
Timing Specification - Figures 5 and 6.

Charao	cteristics	See Note	Min.	Тур.	Max.	Unit
SE	"CS-Enable to Clock-High"	1	2.0	_	_	μs
SH	Last "Clock-High to CS-High"	1	4.0	-	-	μs
SOFF	"CS-High" Time between transactions	1, 2	2.0	-	-	μs
0	"Clock-Cycle" Time	1	2.0	_	_	μs
т	"Inter-Byte" Time	1	4.0	-	-	μs
	"Serial Clock-High" Period		500	-	-	ns
	"Serial Clock-Low" Period		500		-	ns
s	"Command Data Set-Up" Time		250	_	-	ns
н	"Command Data Hold" Time		0	-	-	ns

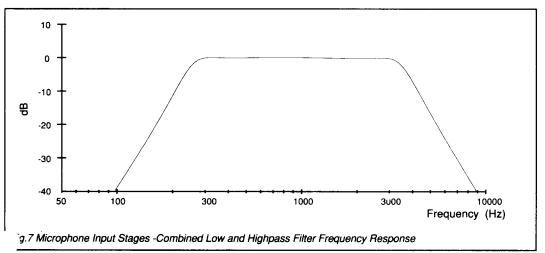
Notes

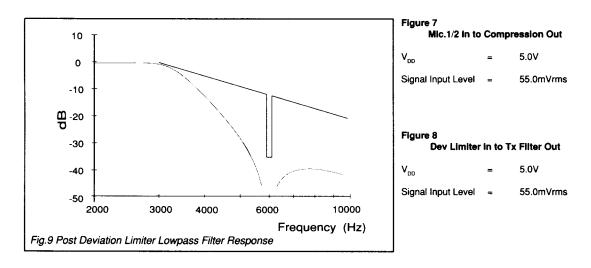
- 1. These Minimum Timing values are altered during operation of the FX812 VSR Codec.
- 2. Chip Select must be taken to a logic "1" between each individual transaction.





Frequency Responses

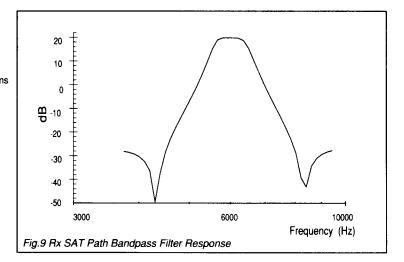








Signal Input Level = 100mVrms



Specification

Absolute Maximum Ratings

Exceeding the maximum rating can result in device damage. Operation of the device outside the operating limits is not implied.

Supply voltage		-0.3 to 7.0V		
Input voltage at any pin (ref. V _{ss}		-0.3 to (V _{pp} + 0.3V)		
Sink/source current (supply pil	+/- 30mA			
(other pins	5)	+/- 20mA		
Total device dissipation @ T	25°C	800mW Max.		
Derating		10mW/°C		
Operating temperature range:	FX826DW	-40°C to +85°C (plastic)		
	FX826J	-40°C to +85°C (cerdip)		
Storage temperature range:	FX826DW	-40°C to +85°C (plastic)		
	FX826J	-55°C to +125°C (cerdip)		

Operating Limits

All device characteristics are measured under the following conditions unless otherwise specified:

 $V_{_{DD}} = 5.0V. T_{_{AMB}} = 25^{\circ}C. Xtal/Clock f_{_0} = 4.000MHz. Audio level 0dB ref. = 308mV rms @ 1.0kHz.$

Characteristics	See Note	Min.	Тур.	Max.	Unit
Static Values					
Supply Voltage		4.5	5.0	5.5	v
Supply Current					
Operating			6.5	_	mA
Powersave		-	0.5	_	mA
Alias Frequency		-	63.0	_	kHz
On-Chip Xtal Oscillator			00.0		
R _{IN}		10.0	_	_	MΩ
		-	10.0	-	kΩ
Inverter d.c. Voltage Gain		_	10.0	_	V/V
Gain/Bandwidth Product		_	10.0	_	MHz
Tx Mix Amp (Open Loop Gain)		_	50.0		dB
(Bandwidth)		20.0	- 50.0	_	kHz
Analogue Input Impedances		20.0	-	_	KEIZ
			500		ko
Mic.1 & 2 Play		-	500	-	kΩ
Play Comp In		-	500	-	kΩ
Comp In		-	500	-	kΩ
DTMF In		-	500		kΩ
Dev. Limiter In		-	100	-	kΩ
(Expanded) Audio In		-	47.0	-	kΩ
Tx Mix In		10.0	-	-	MΩ
Rx Audio In		-	100	-	kΩ
Analogue Output Impedances					
Pre-Emp Out		-	600	-	Ω
Tx Mod Out		-	600	-	Ω
Expand/Store		-	600	-	Ω
LS and Ear Audio		-	1.0	-	kΩ
SAT Out	3	_	1.0	-	kΩ
Tx Filter Out		-	600	-	Ω
Comp Out		-	600	_	Ω
Sidetone Out		-	2.0	-	kΩ
Tx Mix (Open Loop)		-	6.0	-	kΩ
(Closed Loop)		_	600	-	Ω
Switches - ON		_	1.0		kΩ
– OFF		10.0	_	_	MΩ
Control Interface Parameters		10.0			10132
Input Logic Levels					
Logic "1"	1	3.5	-	-	v
Logic "0"	1	3.0	-	1.5	v
		_	-		
l _{,N} (logic "1" or "0")	1	-1.0	-	1.0	μA
Input Capacitance	1	-	-	7.5	pF
Channel Performances					
Tx Path					
Filter Specifications					
Pre-Compression L/HPF Combination					
Passband		300		3000	Hz
Slope - below 300Hz		+24.0	_		dB/oc
above 3000Hz		-24.0	_	-	dB/oc
Tx Gain Pre-Emphasis					
Gain at 1.0kHz		_	0	-	dB

Specification

Characteristics	See Note	Min.	Тур.	Max.	Unit
Post Deviation Limiter LPF					
Attenuation Relative to 1.0kHz	3.0kHz - 5.9kHz		40 log(f/3000)		dB
	5.9kHz - 6.1kHz		35.0		dB
	6.1kHz - 15kHz		40 log(f/3000)		dB
	>15kHz		28.0		dB
Analogue Signal Input Levels	2101112		20.0		
Mic. 1 and 2	2	_	0	-	dB
Play	2	_	õ	_	dB
DTMF	2	_	Ő	-	dB
Comp. In	2	_	õ	_	dB
Tx Mix In	2	_	õ	_	dB
Analogue Signal Output Levels	2		0		00
Pre-Emp Out	2		0		dB
Tx Filter Out	2	-	0	-	dB
	2	_	0	_	dB
Tx Mod Out		-	-	-	
Sidetone Out	2	-	0	-	dB
Path Gains/Levels					
Tx Gain – 11 _H		0.05		0.05	-10
Nominal Adjustment Range		-2.65	-	3.65	dB
Error of any Setting		-0.2	-	0.2	dB
Dev Limiter					
Threshold		-	1086	-	mVp-p
Symmetry		-	7.0	-	%
Mod Level Attenuation - 11 _H					
Nominal Adjustment Range		-5.6		0	dB
Step Size		0.2	0.4	0.6	dB
Error of any Setting		-1.0	-	1.0	dB
Overall					
Tx Distortion		-	-40.0	-32.0	dBp
Tx Hum and Noise		-	-40.0	-20.0	dB
Rx Signal Path					
Filter Specifications					
Rx Gain De-Emphasis					
Gain at 1.0kHz		-	3.75	-	dB
Slope (300Hz - 3000Hz)		-	-6.0	-	dB/oct.
Rx Channel Bandpass		300	0.0	3000	Hz
Slope - below 300Hz		+24.0	_	-	dB/oct.
above 3000Hz		-36.0	_	_	dB/oct.
		-30.0	_	-	00/001.
Analogue Signal Levels	2	_	-7.0		dB
Rx Audio Input Level					dВ
LS/Ear Audio Output Level	2	-	0		ав
Path Gains/Levels					
Rx Gain – 12 _H					10
Nominal Adjustment Range		3.75		9.70	dB
Error of any Setting		-0.2	-	0.2	dB
Volume – 12 _H					
Nominal Adjustment Range		-28.0		0	dB
Step Size		1.5	2.0	2.5	dB
Error of any Setting		-1.0	-	1.0	dB
Overall					
Rx Distortion		-	-40.0	-32.0	dBp
Rx Hum and Noise			-40.0	-34.0	dB
SAT Signal Path					
Bandpass Filter					
Frequency Range		5970		6030	Hz
Gain		19.0	20.0	21.0	dB
Gam		13.0	20.0	L. 1. V	00

Notes

1. Serial Clock, Command Data and Chip Select inputs.

2. Levels equivalent to ± 3.0 kHz deviation with the settings below: Tx Gain = OdR Mod Level = 0dB

Rx Gain = 7.05 dBVolume = 0dB

Other levels can be achieved by adjusting the above variable gain blocks in accordance with Tables 1 to 5.

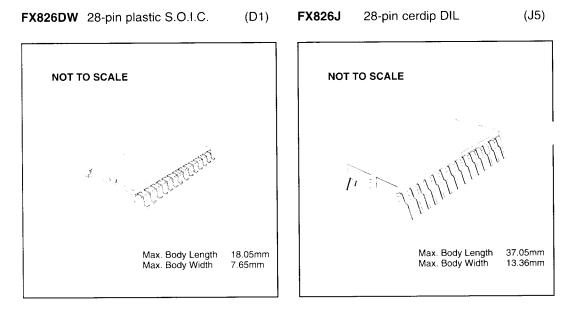
3. Recommended load >10.0k Ω .

Package Outlines

The FX826 is available in the package styles outlined below. Mechanical package diagrams and specifications are detailed in Section 10 of this document. Pin 1 identification marking is shown on the relevant diagram and pins on all package styles number anti-clockwise when viewed from the top.

Handling Precautions

The FX826 is a CMOS LSI circuit which includes input protection. However precautions should be taken to prevent static discharges which may cause damage.



Ordering Information

FX826DW	28-pin plastic S.O.I.C.	(D1)
FX826J	28-pin cerdip DIL	(J5)



CML Product Data

In the process of creating a more global image, the three standard product semiconductor companies of CML Microsystems Plc (*Consumer Microcircuits Limited (UK), MX-COM, Inc (USA) and CML Microcircuits (Singapore) Pte Ltd)* have undergone name changes and, whilst maintaining their separate new names (*CML Microcircuits (UK) Ltd, CML Microcircuits (USA) Inc and CML Microcircuits (Singapore) Pte Ltd*), now operate under the single title CML Microcircuits.

These companies are all 100% owned operating companies of the CML Microsystems Plc Group and these changes are purely changes of name and do not change any underlying legal entities and hence will have no effect on any agreements or contacts currently in force.

CML Microcircuits Product Prefix Codes

Until the latter part of 1996, the differentiator between products manufactured and sold from MXCOM, Inc. and Consumer Microcircuits Limited were denoted by the prefixes MX and FX respectively. These products use the same silicon etc. and today still carry the same prefixes. In the latter part of 1996, both companies adopted the common prefix: CMX.

This notification is relevant product information to which it is attached.

Company contact information is as below:



Oval Park, Langford, Maldon, Essex, CM9 6WG, England Tel: +44 (0)1621 875500 Fax: +44 (0)1621 875600 uk.sales@cmlmicro.com www.cmlmicro.com



COMMUNICATION SEMICONDUCTORS

4800 Bethania Station Road, Winston-Salem, NC 27105, USA Tel: +1 336 744 5050, 0800 638 5577 Fax: +1 336 744 5054 us.sales@cmlmicro.com www.cmlmicro.com



No 2 Kallang Pudding Road, 09-05/ 06 Mactech Industrial Building, Singapore 349307 Tel: +65 7450426 Fax: +65 7452917 sg.sales@cmlmicro.com www.cmlmicro.com